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BidSpotter.com

LATE MODEL CNC FLOOR & TABLE TYPE HORIZONTAL BORING MILLS AVAILABLE!



UNION P150/I, 5.9" CNC 7-axis floor type horizontal boring mill with in-feeding rotary table



D'ANDREA CNC facing head



View of 138" x 69" x 14" T-slot floor plates



UNION T-130, 5.12" CNC table type horizontal boring mill



UNION DV 20 CNC in-feeding rotary table

UNION 7 AXIS CNC BORING MILL

UNION (PURCHASED NEW IN 2008 FOR OVER \$2.2M) P150/I CNC 7-axis floor type horizontal boring mill with HEIDENHAIN iTNC530 CNC control; 5.9" spindle diameter; column travel X-433.1", vertical head travel Y-137.79", column in feed travel Z-31.49", spindle travel W-29.53", combined axial travel 59.04"; #50 spindle taper; spindle speeds to 3000 RPM, 84 HP spindle motor; 2868 NM max torque; 0.03937 - 236.22 IPM feed range; 590 IPM rapid traverse; vertical and axial power adjustable operator platform; UNION (2008) DV 20 CNC in feed rotary table with 78.74" x 98.43" table size, 44,000 LBS max table capacity, .001° rotary positioning, 59.055" in feed table travel; D'ANDREA CNC facing head with accessories; RENISHAW 3-D touch probe with radio transmitter; spindle chiller; BURENER (2007) V4 coolant package with flood & thru spindle coolant, high and low pressure pumps and paper filtration; MAYFRAN chip conveyor; (6) 138" x 69" x 14" T-slot floor plates, (floor plates may be offered separately); s/n 1350030

This brochure is only a partial listing. PLEASE VISIT OUR WEBSITE

HEAVY CAPACITY CHIP TURNING & FABRICATING ASSETS AVAILABLE FOR SALE!



SUMMIT 120" CNC vertical boring mill



SMT PULLMAX URSVIKEN KPD 450 hydraulic brake press



MG CUTTING SYSTEMS CNC plasma & oxy-acetylene cutting table



SUMMIT 50-6X320 DC gap bed engine lathe

UNION CNC TABLE TYPE BORING MILL

UNION (2007) T-130 CNC table type horizontal boring mill with HEIDENHAIN TNC530 CNC control; 5.12" spindle diameter; 78.74" x 62.99" table size; table travel X-98.42", vertical head travel Y-98.42", table longitudinal travel Z-59.05", spindle travel W-29.52", #50 spindle taper; spindle speeds to 3000 RPM, 84 HP spindle motor; .2 - 590 IPM feed range; 590 IPM rapid traverse; 22,000 LBS max table capacity, 21,100 FT/LBS max clamping force; .001° rotary positioning; 5th axis ready (wired for D'ANDREA CNC facing head); RENISHAW 3-D touch probe with radio transmitter; BURENER (2007) V4 coolant package with flood & thru spindle coolant, programmable nozzle, high and low pressure pumps and paper filtration; OEM UNION PVC-PLEXY enclosure with windows and interlocks; s/n 1360029

CNC VERTICAL BORING MILL

SUMMIT (NEW IN 1997 & RETROFIT IN 2010) CNC vertical boring mill with FAGOR (RETROFIT 2 axis on LH ram in 2010) CNC control; 118.11" table; 129" swing; 110" maximum height under the rail; 98" rail vertical travel; 57" LH ram head travel; 30" RH turret head travel; 100" side head vertical travel; 39" side head horizontal travel; table speeds to 92 RPM; 84 HP table drive motor; \pm 35° LH&RH swivel; 5 position RH turret head; RH side head; SONY DRO's; coolant; pendant control; s/n 410

GAP BED LATHE

SUMMIT (PURCHASED NEW IN 1997 FOR \$250K) 50-6X320 DC gap bed engine lathe with 50" swing over bed; 67" swing in the gap; 320" distance between centers; 48" 4-jaw chuck; 6" spindle bore; speeds to 800 RPM; variable speed; 40 HP; push button pendant control with 4-way rapid traverse; in/mm threading; roller type steady rest; coolant; SONY DRO; s/n 957/7

FOR MORE DETAILED LISTINGS AND PHOTOS. www.corpassets.com

LARGE OFFERING OF WELDING POSITIONERS IN VARIOUS CAPACITIES AVAILABLE!

















WELDING POSITIONERS

ARONSON GE500 EDC geared tilt & rotate welding positioner with 50,000 LBS capacity; 84" x 84" table; geared power elevation, variable speed table rotation, pendant control; s/n 6612

ARONSON HD500 CS geared tilt & rotate welding positioner with 50,000 LBS capacity; 72" x 72" table; SCR drive variable speed table rotation, adjustable base, pendant control; s/n 7110

ARONSON GE500 CS geared tilt & rotate welding positioner with 50,000 LBS capacity; 72" x 72" table; geared power elevation, SCR drive variable speed table rotation pendant control; s/n 6918

ARONSON HD100 geared tilt & rotate welding positioner with 14,000 LBS capacity; 48" x 48" table; variable speed rotation; pendant control; s/n 66101

ARONSON HD60 geared tilt & rotate welding positioner with 8,000 LBS capacity; 48" x 48" table; variable speed rotation, pendant control; s/n 64140

RANSOME #12 geared tilt & rotate welding positioner with 2,500 LBS capacity; 32" x 32" table; pendant control; s/n 4165

RANSOME 400P geared tilt & rotate welding positioner with 40,000 LBS capacity; 84" diameter table; SCR drive variable speed table rotation; pendant control; s/n 2420374

PANDJIRIS/WELDMORE 30-6 geared tilt & rotate welding positioner with 4,000 LBS capacity; 37" diameter table; variable speed table rotation, pendant control; s/n 800-2490-3

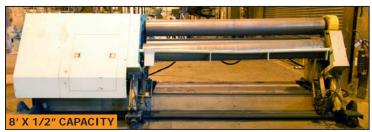
RANSOME 60P geared tilt & rotate welding positioner with 6,000 LBS capacity; 60" diameter table; variable speed table rotation, pendant control; s/n 2016866

CONTACT 416.962.9600 TO CONSIGN EQUIPMENT AT AN UPCOMING AUCTION

HEAVY CAPACITY PLATE BENDING ROLLS, SHOT BLAST EQUIPMENT & MORE!



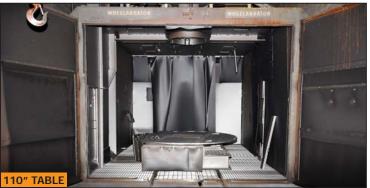
ROUNDO PS 460/10 hydraulic double pinch plate bending rolls



BERTSCH initial type hydraulic pinch bending rolls



Partial view of tank turning rolls available



WHEELABRATOR rotary table shot blast booth

14' X 14' CAPACITY

PANDJIRIS 1400 welding manipulator



KING vertical boring mill



HERMANN 7' radial arm drill

TO SCHEDULE AN AUCTION CONTACT 416.962.9600

OUTDOOR FORKLIFTS, MOBILE CRANES, SCISSOR LIFTS, BOOM LIFTS & MORE!



GROVE INDUSTRIAL 1012 mobile crane



CATERPILLAR DP70 outdoor diesel forklift with cab enclosure



HYSTER S100XL LPG forklift with cab enclosure



Partial view of STRATO-LIFT scissor lifts available



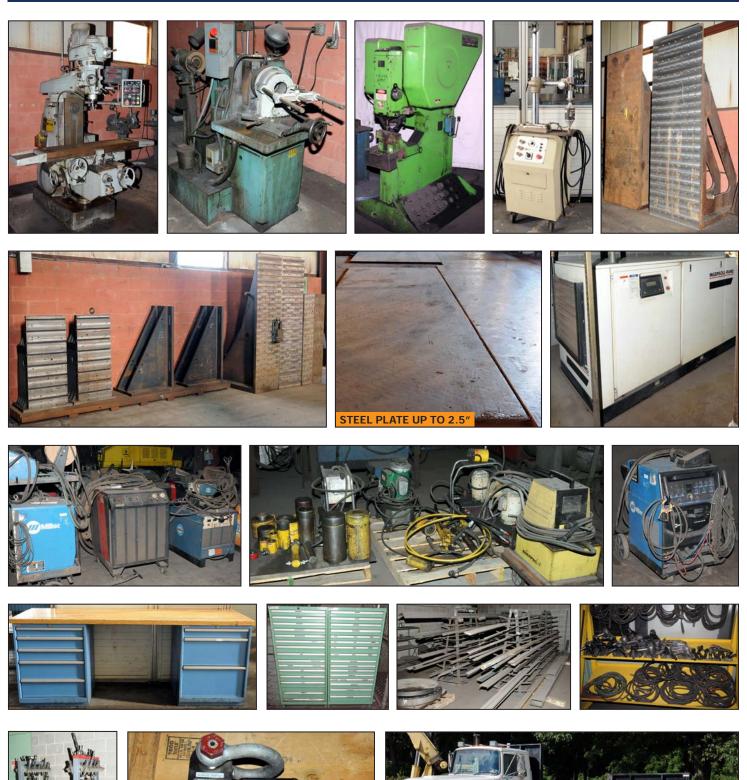
NEW HOLLAND L783 skid steer loader



JLG 40FR straight boom lift

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HUGE QTY OF MACHINING, FABRICATING, SUPPORT EQUIPMENT & MUCH MORE!



INSPECTION

Monday, October 24 from 9:00 A.M. to 5:00 P.M. and morning of auction to start of auction.

REMOVAL

Small items: Thursday, February 18 by 5:00 P.M. Remaining items: Tuesday, November 8 by 5:00 P.M.

PAYMENT

Please visit our website for details at **www.corpassets.com** A Buyer's Premium will apply at this sale.



Accept Please visit our website as specific terms & conditions may apply.

TERMS

We

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AUCTION CONDUCTED BY CORPORATE ASSETS INC.

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www.corpassets.com

SALE HELD PROUDLY IN CONJUNCTION WITH:



ATTENTION: PLANT MANAGER OR EQUIPMENT BUYER





